

# Cylinders Accessories & Valves

## Collars, Flanges, Caps, Carrying Handles

To enable the user to safely transport pressurized samples, Hoke offers a variety of collar and flange assemblies, protective end caps and carrying handles. Collars can only be assembled at the Hoke factory.

Other accessories can come completely assembled to a cylinder or may be ordered for field installation.

To order, specify the cylinder part number followed by the part number of the accessory.

CARRYING HANDLES, VALVE PROTECTION END CAPS			CYLINDER NUMBER		DIMENSIONS	
ORDER BY CATALOG PART NUMBER			HIGH PRESSURE	LOW PRESSURE	A OUTSIDE DIAMETER	B
COLLAR & FLANGE ASSY. #	END CAP PART #	CARRYING HANDLE KIT PART #				
81744-1	3107	80228-1	4HD300 6HD300 4HD500	4HD300 6HD300 4HD500	2 in 51 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
81744-1	3107	80228-1	6HD500	6HD500	2 in 51mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
80226-1	3107	80229-1	8HD1000	8HD1000	3 <sup>1</sup> / <sub>2</sub> in 89mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
80227-1	3107	80230-1	8HD2250	8HD2250	4 in 102mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
80227-1	3107	80230-1	8HD3000	8HD3000	4 in 102 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
80227-1	3107	80230-1	8HD1G	8HD1G	4 in 102 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
81533-1	3107	80350-1	8HD2 <sup>1</sup> / <sub>2</sub> GF	—	6 <sup>5</sup> / <sub>8</sub> in 168 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
81533-1	3107	80350-1	8HD4GF	—	8 in 203 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
1756	3107	80228-1	4HDM150	—	1 <sup>29</sup> / <sub>32</sub> in 48 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
1756	3107	80228-1	4HDM300	—	1 <sup>29</sup> / <sub>32</sub> in 48 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm
1756	3107	80228-1	4HDM500	—	1 <sup>29</sup> / <sub>32</sub> in 48 mm	6 <sup>5</sup> / <sub>8</sub> in 168 mm

All angle pattern valves shown in this catalog can be used with protective end caps. The globe pattern valves 3752M4Y2 shown on page 10 are the only globe pattern valves which can be used with protective end caps.

### Dip Tubes

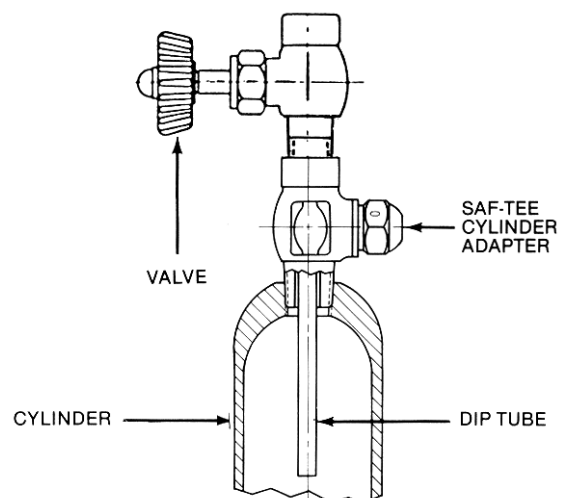
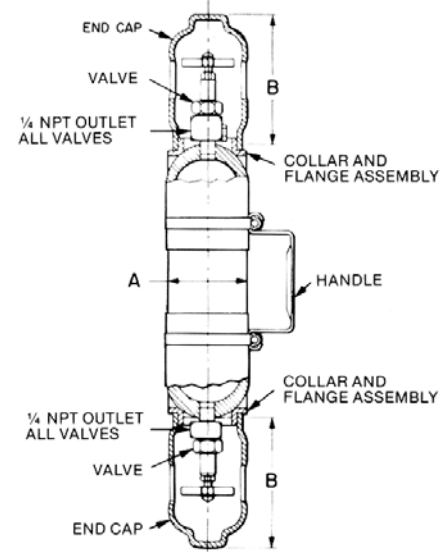
Dip tubes provide a vapor space of the specified volume in cylinders containing liquefied gases, allowing the liquid to expand as the temperature increases. Without adequate vapor space, a small temperature increase can cause the liquid to expand, increasing the pressure dramatically.

Refer to local regulations and other appropriate guidelines for safe cylinder filling limits for your application.

Dip tubes may be ordered in outgates of 10, 20 and 30% to provide a respective filled capacity of 90, 80 or 70%. A 30% outage tube would "dip" into a cylinder to a point equivalent to the liquid level of a cylinder filled to 70% of its capacity. Dip tubes in other outgates can also be ordered, contact the factory.

To ensure leak-tight performance, dip tubes must be properly welded to a fitting, valve, or relief device.

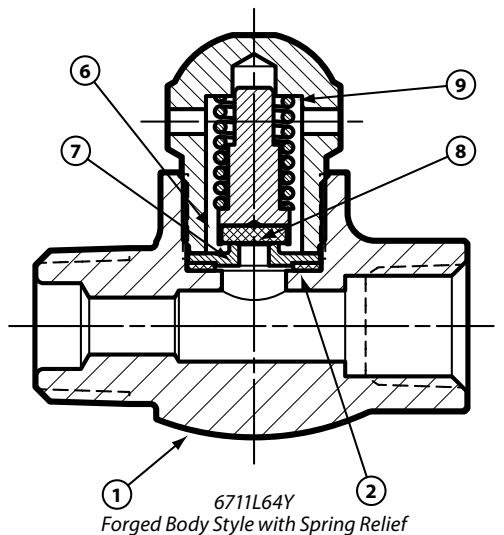
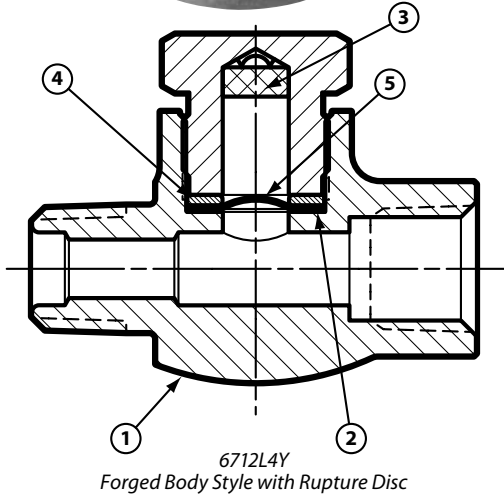
When ordering dip tubes on valves without cylinders, the cylinder model number or capacity must be identified.



Typical Dip Tube Installation

# Cylinder Accessories & Valves

## Safety Relief Devices



Saf-tee™ relief devices can be used with Hoke sampling cylinders as an inexpensive safety device or as a pipe size adapter for connecting valves in the make-up of cylinder assemblies.

Two basic models are available to satisfy most pressure ranges. Spring relief models are recommended for applications where re-closure is required.

Rupture Disc models are supplied with a pre-bulged rupture disc which provides excellent resistance to a broad range of hold-down plug and rupture disc to prevent damage due to torque transmission during assembly. A safety screen minimizes fragment release through the plug vents. The maximum operating system pressure should be limited to 80% of the nominal rating of the rupture disc for static operating pressure and ambient temperature. It should be limited to 70% if pressure pulsations occur or used at elevated temperature. The burst tolerance is within the ASME code guidelines.

### Technical Data

OPERATING TEMPERATURE RANGE: -20° F to +250° F (-29° C to +121° C)

### Materials of Construction

KEY	DESCRIPTION	RUPTURE DISC MODELS	SPRING RELIEF MODELS
1	Body	316SS	316SS
2	Gasket	PCTFE	PCTFE
3	Safety Screen	316SS	—
4	Slip Ring	316SS	—
5	Rupture Disc	Inconel	—
6	Seat Holder	303SS	303SS
7	Seat Ring	316SS	316SS
8	Seat	Viton®	Viton®
9	Spring	18-8SS	6712L4Y

### Rupture Disc Models

INLET NPT MALE	OUTLET NPT FEMALE	ORDER BY NUMBER	ADD CODE LETTER	REPLACEMENT RUPTURE DISC KIT
1/4	1/4	6712L4Y	D – 1400-1600 psi	SP6712K1
3/8	1/4	6712L64Y	G – 1800-2000 psi	SP6712K2
			E* – 2600-3000 psi	SP6712K3
			F – 3500-4100 psi	SP6712K4**
			H – 5400-6200 psi	SP6712K5**

\* Normally supplied with DOT 3E-1800 and DOT 3A-1800

\*\* Special order only. Please contact Hoke for details.

### Rupture Disc Kits

Replacement rupture disc kits include rupture disc, safety screen, slip ring, gasket and instruction sheet.

### Spring Relief Models

INLET NPT MALE	OUTLET NPT FEMALE	ORDER BY NUMBER	ADD CODE LETTER
1/4	1/4	6711L4Y	C – 350-400 psi
3/8	1/4	6711L64Y	D* – 540-600 psi

### Ordering Instructions

1. Determine whether the relief range you require is served by a spring relief or a rupture disc model.
2. Order by part number, followed by code of the desired range. For example: No. 6712L4Y.
3. Replacement rupture disc kits may be ordered by part number shown in the rupture disc model chart.

#### FOR YOUR SAFETY

IT IS SOLELY THE RESPONSIBILITY OF THE SYSTEM DESIGNER AND USER TO SELECT PRODUCTS SUITABLE FOR THEIR SPECIFIC APPLICATION REQUIREMENTS AND TO ENSURE PROPER INSTALLATION, OPERATION AND MAINTENANCE OF THESE PRODUCTS. MATERIAL COMPATIBILITY, PRODUCT RATINGS AND APPLICATION DETAILS SHOULD BE CONSIDERED IN THE SELECTION. IMPROPER SELECTION OR USE OF PRODUCTS DESCRIBED HEREIN CAN CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.

# Cylinder Valves

## 1700 Series Heavy Duty Cylinder Valves

Heavy duty compact line of 316 stainless steel and Monel® forged body globe pattern valves features an integral bonnet suitable for ¼" and ¾" NPT ended cylinders.



1711L4Y

### Features

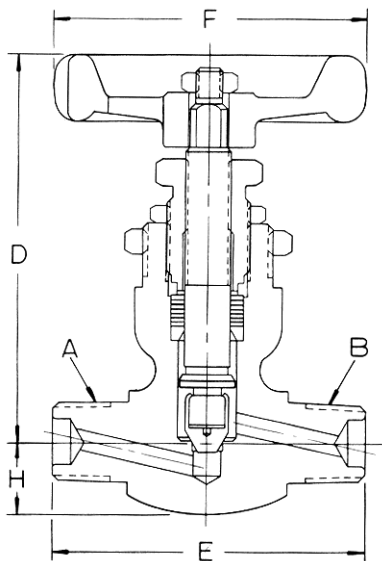
- Dyna-Pak packing provides a leak-tight seal with low operating torque
- Packing below stem threads prevents fluid from contacting threads
- Non-rotating hardened 17-4PH stainless steel or replaceable PCTFE stem tip prevents galling and extends valve life
- Hardened 450 stainless steel or Monel® combination packing nut and thread gland for long stem thread cycle life
- Lock-nut secures packing nut, preventing accidental removal
- Flat wrench pads on body for easy valve installation
- Integral stem backstop for added safety

### Technical Data

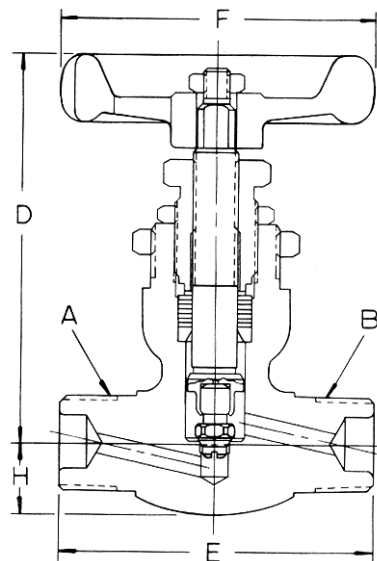
<b>MAXIMUM OPERATING PRESSURE</b>	6000 psig [414 barg]
<b>TEMPERATURE RANGE</b>	-65° F to +450° F [-54° C to +232° C] (metal stem tip) -20° F to +250° F [-29° C to +121° C] (PCTFE stem tip)
<b>ORIFICE SIZE</b>	0.187
<b>Cv FACTOR</b>	0.45

### Materials of Constructions

DESCRIPTION	316SS Valves	Monel® Valves
<b>BODY</b>	316SS	Monel®
<b>STEM</b>	316SS	Monel®
<b>STEM TIP</b>	<b>SOFT</b>	PCTFE
	<b>HARD</b>	17-4 PHSS
<b>DYNA-PAK PACKING</b>	TFE/316SS Wafers	TFE/Monel® Wafers
<b>HANDLE</b>	Aluminum	Aluminum



1711[ ]



1751[ ]

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### Dimensions & How to Order 1700 Series Globe Pattern Valves

BASIC MATERIAL	STEM TIP	END CONNECTIONS		ORDERING NUMBER	DIMENSIONS inch (mm)			
		INLET A	OUTLET B		D	E	F	H
316 SS	Metal	¼ NPT Male	¼ NPT Male	1711M4Y	3 (76)	2⅜ (56)	2⅞ (54)	⅞ (12)
	Metal	¼ NPT Male	¼ NPT Female	1711L4Y	3 (76)	2⅞ (54)	2⅞ (54)	⅞ (12)
	PCTFE	¾ NPT Male	¾ NPT Male	1751M6Y	3 (76)	2⅜ (56)	1⅞ (48)	⅞ (12)
Monel®	Metal	¼ NPT Male	¼ NPT Male	1711M4M	3 (76)	2⅜ (56)	2⅞ (54)	⅞ (12)
	PCTFE	¼ NPT Male	¼ NPT Male	1751M4M	3 (76)	2⅜ (56)	2⅜ (56)	⅞ (12)

Dimensions are for reference only and are subject to change

# Cylinder Valves

## 1900 Series Cylinder Valves



1935L64Y

This durable line of angle pattern valves features a low profile shrouded handle which protects the valve against damage. Dyna-Pak TFE wafer packing provides a leak tight seal with low operating torque even at 6000 psi (414 bar) pressure.

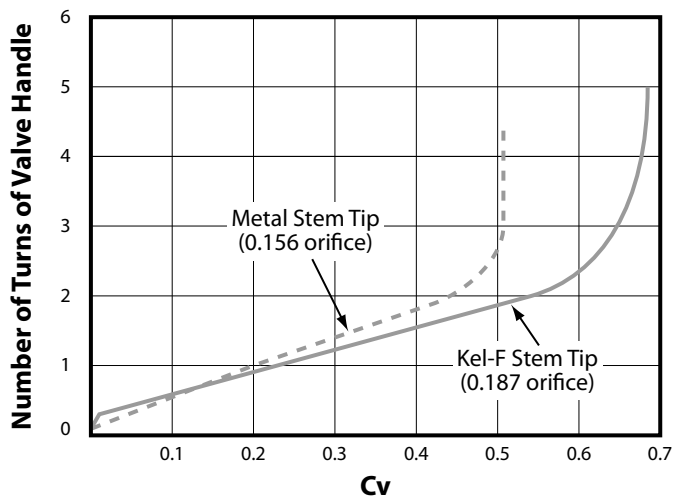
### Features

- 316SS or Monel construction
- Low profile aluminum shrouded stem handle protects stem against damage
- Dyna-Pak packing provides leak tight seal with low operating torque
- Packing below the stem threads prevents process fluid from contacting stem threads
- Non-rotating hardened 17-4PH stainless steel or replaceable PCTFE stem tip prevents galling and extends valve life
- Hardened 450 stainless steel combination packing nut and thread gland for long stem thread cycle life
- Integral stem backseat provides added safety and prevents accidental removal of stem
- Variety of end connections satisfy most cylinder valve applications
- Bonnet lock prevents accidental removal of threaded bonnet
- Angle flow pattern
- Lock-nut secures packing nut against accidental removal
- Flat wrench pads on body for easy valve installation
- Integral stem backstop for added safety

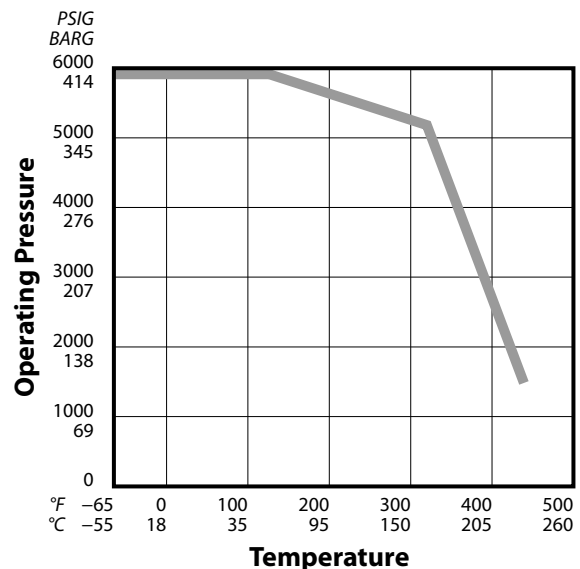
Technical Data	
MAXIMUM OPERATING PRESSURE	6000 psig (414 bar)
OPERATING TEMPERATURE RANGE	-65° F to +450° F [-54° C to +232° C] (metal stem tip) -20° F to +250° F [-29° C to +121° C] (PCTFE stem tip)
ORIFICE	Metal Stem Tip - 0.156 PCTFE Stem Tip - 0.187
CV FACTOR	Metal Stem Tip - 0.42 PCTFE Stem Tip - 0.63

Materials of Construction		
DESCRIPTION	316SS VALVES	MONEL VALVES
Body	316SS	Monel®
Stem	316SS	Monel®
Stem Tip	Soft	PCTFE
	Hard	17-4 PHSS Monel®
Packing (Dyna-Pak)	TFE/316SS Wafers	TFE/Monel® Wafers
Handle	Aluminum	Aluminum

### Handle Turns vs Cv

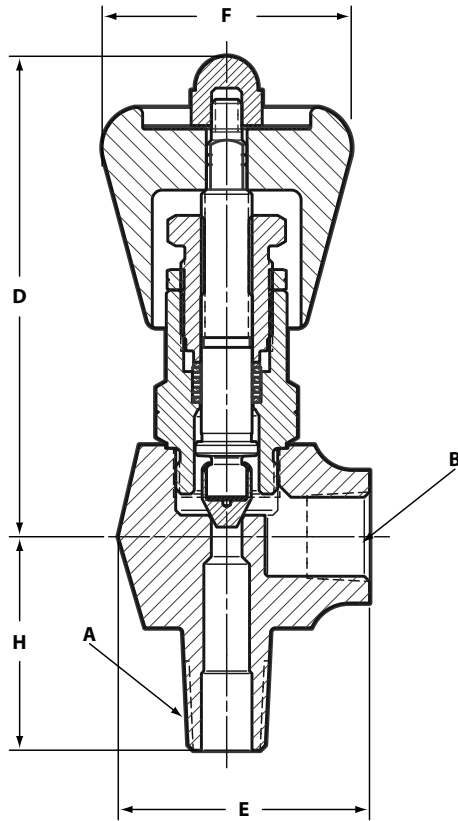


### Pressure Temperature Curve

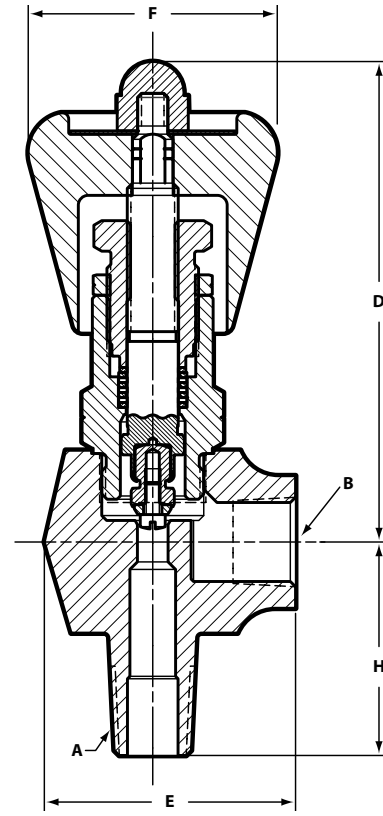


# Cylinder Valves

## 1900 Series Cylinder Valves



1925L[Y]



1965L[]

Dimensions & How to Order 1900 Series Angle Pattern Valves								
BASIC MATERIAL	STEM TIP	END CONNECTIONS		ORDERING NUMBER	DIMENSIONS, IN. [MM]			
		INLET A	OUTLET B		D	E	F	H
316 SS	Metal	¼ NPT Male	¼ NPT Female	1925L4Y	3 <sup>3</sup> / <sub>16</sub> [81]	1½ [38]	1¾ [44]	1 <sup>5</sup> / <sub>16</sub> [33]
	PCTFE	¼ NPT Male	¼ NPT Female	1965L4Y	3 <sup>3</sup> / <sub>16</sub> [81]	1½ [38]	1¾ [44]	1 <sup>5</sup> / <sub>16</sub> [33]
	Metal	¾ NGT Male*	¼ NPT Female	1925L64Y	3 <sup>3</sup> / <sub>16</sub> [81]	1½ [38]	1¾ [44]	1 <sup>3</sup> / <sub>8</sub> [35]
	PCTFE	¾ NGT Male*	¼ NPT Female	1965L64Y	3 <sup>3</sup> / <sub>16</sub> [81]	1½ [38]	1¾ [44]	1 <sup>3</sup> / <sub>8</sub> [35]
Monel	PCTFE	¼ NPT Male	¼ NPT Female	1965L4M	3 <sup>3</sup> / <sub>16</sub> [81]	1½ [38]	1¾ [44]	1 <sup>5</sup> / <sub>16</sub> [33]

\* NGT Male Ended Valves: Screw thread standard per Federal Services Handbook H-28, section 9. These threads allow longer thread engagement into the cylinder.

Dimensions are for reference only and are subject to change

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# Cylinder Valves

## 2400 Series 1/2" Cylinder Valves



2464L84Y  
with rupture disc

2400 Series 316 stainless steel, forged body angle pattern valves, come with a union bonnet for increased safety and ease of maintenance.

Available with pressure rupture discs or spring relief devices as an integral part of the valve.

### Features

- Forged body union bonnet design for ease of maintenance and maximum reliability
- Non-rotating hardened 17-4PH stainless steel tip prevents galling and extends valve life
- Dyna-Pak packing below stem threads prevents lubricant washout & contamination of process fluids
- Stem backseat provides added safety
- Available with integral rupture disc or spring relief

### Technical Data

<b>MAXIMUM OPERATING PRESSURE</b>	5000 psig [345 barg]
<b>TEMPERATURE RANGE</b>	Metal stem tip: -40° F to +350° F (-40° C to +177° C) TFE stem tip: -20° F to +250° F (-29° C to +121° C) All burst discs & spring relief devices: -20° F to +250° F (-29° C to +121° C)
<b>ORIFICE SIZE</b>	0.312
<b>Cv FACTOR</b>	2.2

### Materials of Constructions

<b>BODY &amp; BONNET</b>	316SS
<b>STEM</b>	17-4PH
<b>THREAD GLAND</b>	416SS
<b>PACKING NUT</b>	303SS
<b>RING GLAND</b>	303SS



2466L84Y  
with spring relief



2462L84Y

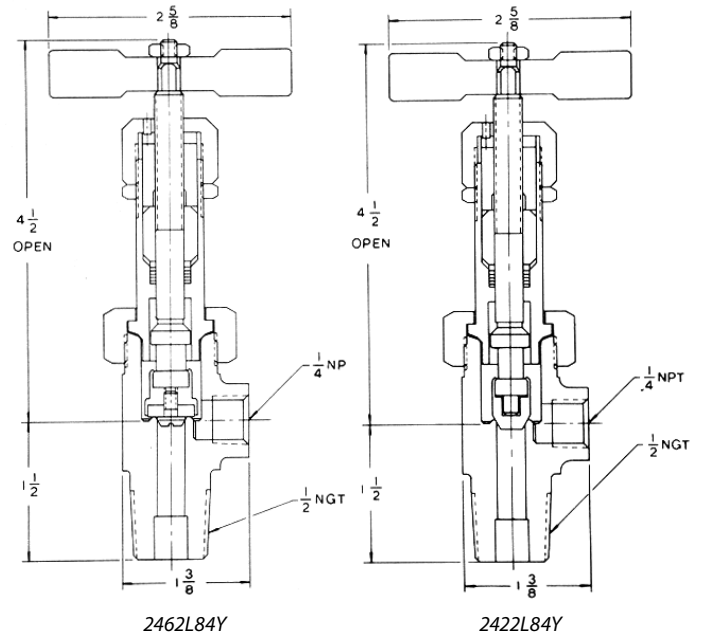
# Cylinder Valves

## Valves with Rupture Discs

INLET	OUTLET	ORDER BY PART NUMBER		ADD CODE LETTER	RUPTURE DISC KITS
		TEFLON® PACKING			
		TEFLON® STEM TIP	METAL STEM TIP		
1/2 NGT Male	1/4 NPT Female	2464L84Y	2424L84Y	D 1400–1600 psi	SP6712K1
				G 1800–2000 psi	SP6712K2
				E* 2600–3000 psi	SP6712K3
				F 3500–4100 psi	SP6712K4**
				H 5400–6200 psi	SP6712K5**

\* Normally supplied with DOT 3E-1800 and DOT 3A-1800

\*\* Special order only. Please contact Hoke factory.



## Valves without Relief Devices

INLET	OUTLET	ORDER BY PART NUMBER	
		TEFLON® PACKING	
		TEFLON® STEM TIP	METAL STEM TIP
1/2 NGT Male	1/4 NPT Female	2462L84Y	2422L84Y

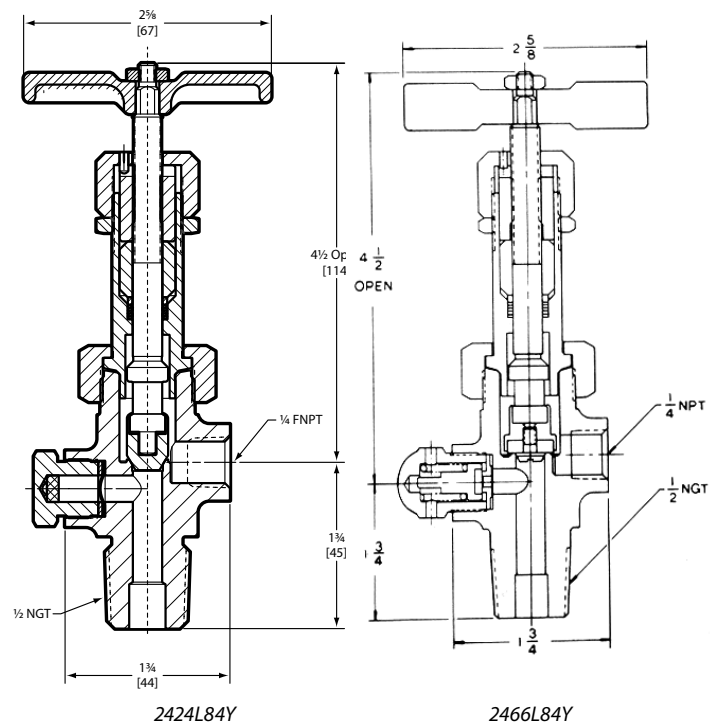
## Valves with Spring Relief Devices

INLET	OUTLET	ORDER BY PART NUMBER		ADD CODE LETTER
		TEFLON® PACKING		
		TEFLON® STEM TIP	METAL STEM TIP	
1/2 NGT Male	1/4 NPT Female	2466L84Y	2426L84Y	C 350–400 psi
				D* 540–600 psi

\* Normally supplied with DOT 38-400

### Ordering Instructions for Valves with Relief Devices

1. Determine whether the relief range you require is served by a spring relief or a rupture disc model.
2. Order by part number, followed by code of the desired range. For example: No. 2424L84YD.



# Cylinder Valves

## 3700 & 3800 Series Cylinder Valves



Angle 3802L4Y

The 3700 & 3800 Series forged body cylinder valves are supplied in stainless steel for cylinders with 1/8" through 3/8" NPT threads.

### Features

- Compact size for restricted areas
- Dyna-Pak packing provides a leak-tight seal and low operating torque
- Integral bonnet design
- Ergonomic black ABS plastic handle
- Flat wrench pads on body for easy valve installation
- Replaceable PCTFE stem tip or integral metal stem tip
- Choice of 303 or 316 stainless steel construction
- Globe or angle flow patterns
- 3752M4Y[ ] Series are designed for use with cylinder protective caps and collars on 300 and 500 mL size cylinders. Low profile and extended end allows the valve and handwheel to clear the cap and cylinder collar

### Technical Data

<b>MAXIMUM OPERATING PRESSURE:</b>	5000 psig (345 bar)
<b>TEMPERATURE RANGE:</b>	-65° F to +450° F (metal stem tip) -20° F to +250° F (PCTFE stem tip)
<b>ORIFICE SIZES:</b>	0.060, 0.170, 0.219
<b>Cv FACTOR:</b>	0.07 to 0.55



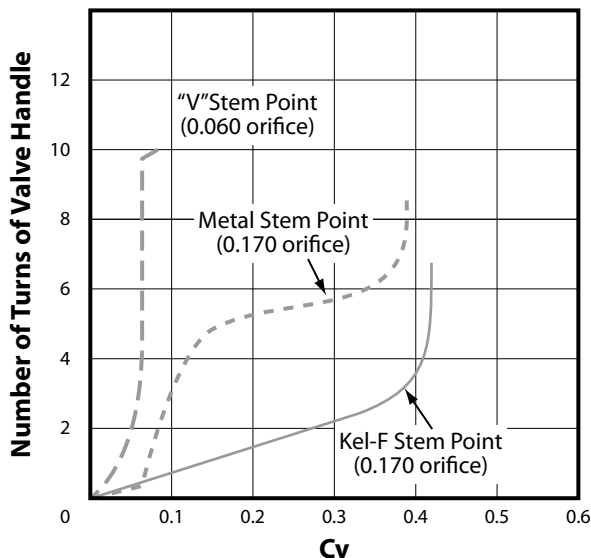
Globe 3752M4Y1

### Materials of Construction

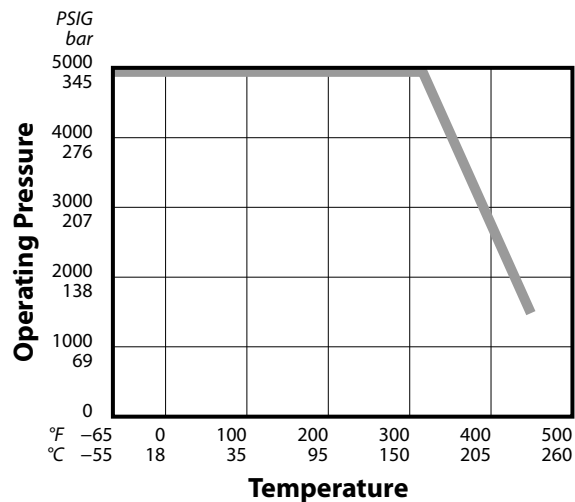
DESCRIPTION	303SS VALVES	316SS VALVES
Body	303SS	316SS
Stem	316SS	316SS
Stem Tip (Softseat)	PCTFE	PCTFE
Dyna-Pak Packing	Teflon®/316SS	Teflon®/316SS
Handle*	ABS	ABS

\* 303 stainless steel metal handle is provided on models 3752M4Y[ ]

### Handle Turns vs. Cv



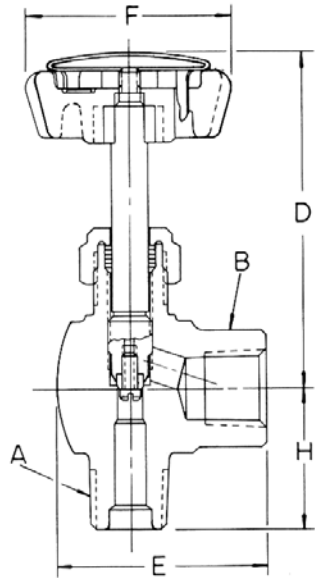
### Pressure-Temperature Curve



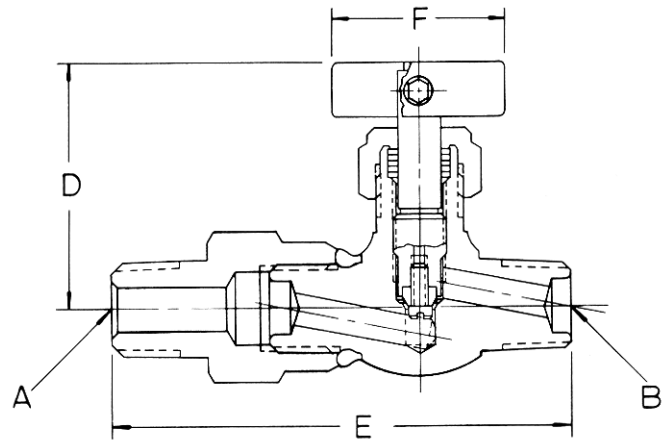


# Cylinder Valves

## 3700 & 3800 Series Cylinder Valves



Angle 3862L64Y



Globe 3752M4Y1

Dimensions & How to Order 3700 & 3800 Series Cylinder Valves									
BASIC MATERIAL	CV	STEM TIP	END CONNECTIONS		ORDERING NUMBER	DIMENSIONS inch [mm]			
			INLET A	OUTLET B		D	E	F	H
<b>Globe Pattern Orifice Size 0.060</b>									
316 SS	0.07	Metal V-stem	¼ NPT Male	¼ NPT Male	3732M4Y	2 <sup>3</sup> / <sub>16</sub> [56]	1 <sup>3</sup> / <sub>4</sub> [44]	1 <sup>1</sup> / <sub>16</sub> [36]	25/64 [10]
<b>Globe Pattern Orifice Size 0.170</b>									
303 SS	0.35	PCTFE	¼ NPT Male	¼ NPT Male	3752M4S	2 <sup>1</sup> / <sub>8</sub> [54]	2 [51]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [10]
		PCTFE	¼ NPT Male	¼ NPT Female	3852L4S	2 <sup>1</sup> / <sub>16</sub> [68]	1 <sup>7</sup> / <sub>8</sub> [48]	1 <sup>7</sup> / <sub>64</sub> [36]	½ [13]
316 SS	0.35	Metal	¼ NPT Male	¼ Gyrolok	3712H4Y	2 <sup>1</sup> / <sub>8</sub> [54]	1 <sup>7</sup> / <sub>8</sub> [48]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [10]
		PCTFE	¼ NPT Male	¼ Gyrolok	3752H4Y	2 <sup>1</sup> / <sub>8</sub> [54]	1 <sup>7</sup> / <sub>8</sub> [48]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [10]
		Metal	¼ NPT Male	¼ NPT Male	3712M4Y	2 <sup>1</sup> / <sub>8</sub> [54]	2 [51]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [10]
		PCTFE	¼ NPT Male	¼ NPT Male	3752M4Y	2 <sup>1</sup> / <sub>8</sub> [54]	2 [51]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [10]
		PCTFE	¼ NPT Male	¼ NPT Male	3752M4Y2*	1 <sup>13</sup> / <sub>16</sub> [46]	2 <sup>3</sup> / <sub>4</sub> [70]	1 [25]	—
		PCTFE	¾ NPT Male	¾ NPT Male	3852M6Y	2 <sup>13</sup> / <sub>16</sub> [71]	1 <sup>7</sup> / <sub>8</sub> [48]	1 <sup>7</sup> / <sub>8</sub> [48]	½ [13]
		PCTFE	½ NPT Male	¼ NPT Male	3752M4Y1*	1 <sup>13</sup> / <sub>16</sub> [46]	3 [76]	1 [25]	—
<b>Globe Pattern Orifice Size 0.219</b>									
316 SS	0.55	Metal	¾ NPT Male	¾ NPT Male	3812M6Y	2 <sup>25</sup> / <sub>32</sub> [71]	2 <sup>9</sup> / <sub>16</sub> [65]	1 <sup>7</sup> / <sub>8</sub> [48]	¾ [12]
<b>Angle Pattern Orifice Size 0.170</b>									
316 SS	0.5	Metal	¼ NPT Male	¼ Gyrolok	3722H4Y	2 <sup>1</sup> / <sub>8</sub> [54]	1 <sup>9</sup> / <sub>32</sub> [40]	1 <sup>1</sup> / <sub>16</sub> [36]	7/8 [22]
		Metal	¼ NPT Male	¼ NPT Female	3802L4Y	2 <sup>1</sup> / <sub>16</sub> [68]	1 <sup>7</sup> / <sub>64</sub> [36]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [25]
		PCTFE	¼ NPT Male	¼ NPT Female	3862L4Y	2 <sup>1</sup> / <sub>16</sub> [68]	1 <sup>7</sup> / <sub>64</sub> [36]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [25]
		Metal	¾ NPT Male	¼ NPT Female	3802L64Y	2 <sup>1</sup> / <sub>16</sub> [68]	1 <sup>7</sup> / <sub>64</sub> [36]	1 <sup>1</sup> / <sub>16</sub> [36]	¾ [25]
		PCTFE	¾ NPT Male	¼ NPT Female	3862L64Y	2 <sup>1</sup> / <sub>16</sub> [68]	1 <sup>7</sup> / <sub>16</sub> [36]	1 <sup>1</sup> / <sub>16</sub> [36]	1 [25]

\* Models 3752M4Y[ ] are designed for use with cylinder protective caps and collars on 300 and 500 ml. cylinders. Dimensions are for reference only and are subject to change

**FOR YOUR SAFETY**

IT IS SOLELY THE RESPONSIBILITY OF THE SYSTEM DESIGNER AND USER TO SELECT PRODUCTS SUITABLE FOR THEIR SPECIFIC APPLICATION REQUIREMENTS AND TO ENSURE PROPER INSTALLATION, OPERATION AND MAINTENANCE OF THESE PRODUCTS. MATERIAL COMPATIBILITY, PRODUCT RATINGS AND APPLICATION DETAILS SHOULD BE CONSIDERED IN THE SELECTION. IMPROPER SELECTION OR USE OF PRODUCTS DESCRIBED HEREIN CAN CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.